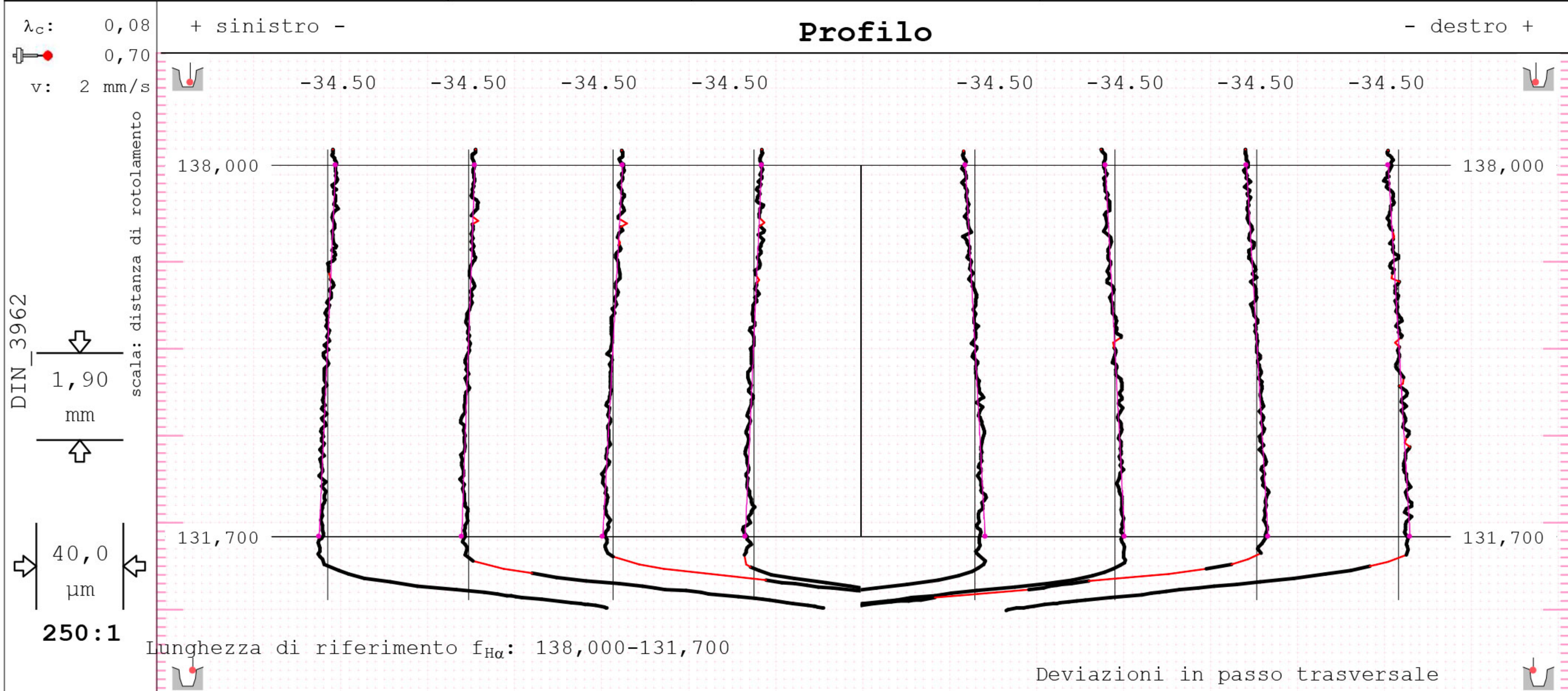


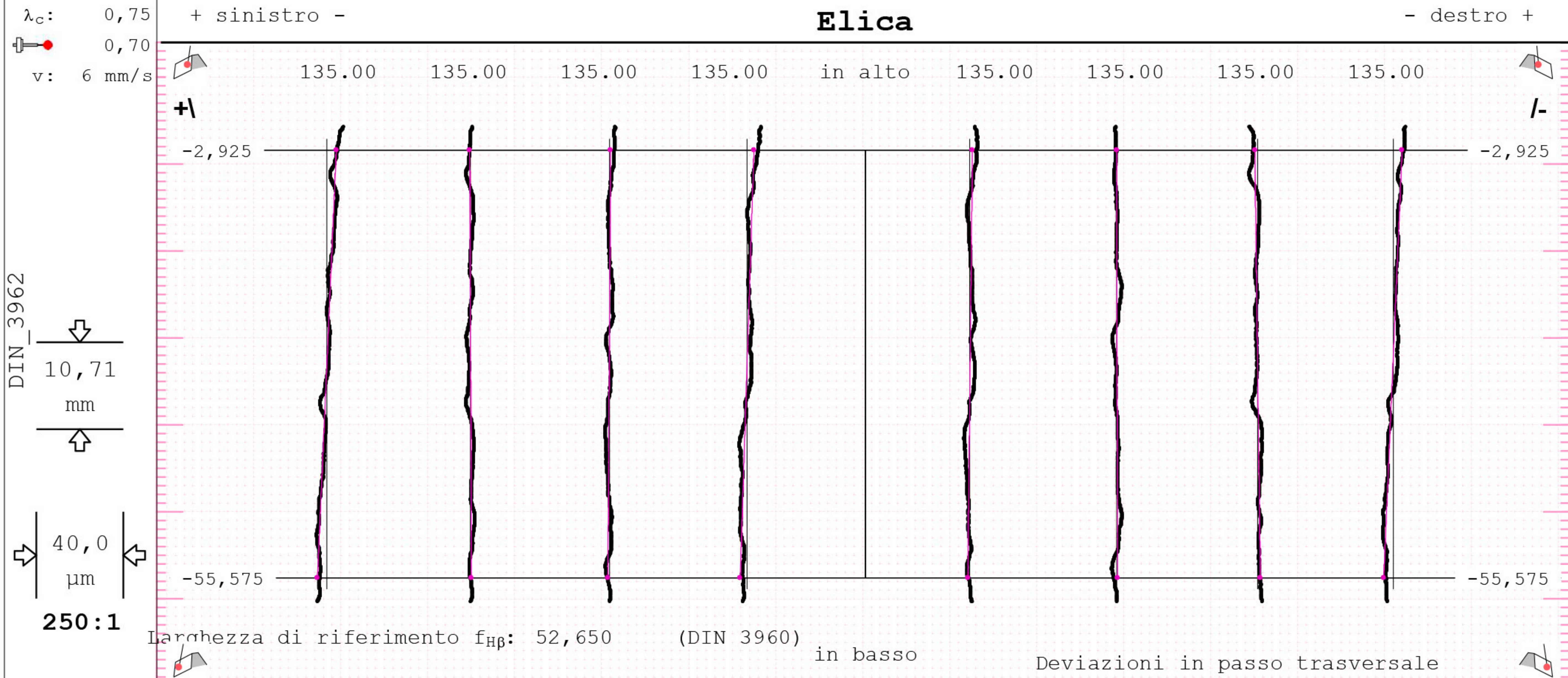


| | | | | | |
|------------------|-----------|-------------------|-----------|-------------|------------|
| 2 | | Operatore | | Committente | |
| Numero del pezzo | | Numero di disegno | | | |
| z | -66 | α_n | 20,000° | | |
| m_n | 2,000 mm | β | 0,000° | | |
| b | 58,500 mm | x | -0,726 | | |
| interno/vano | d_b | 124,039 mm | d_f/d_a | 139,300/ | 130,700 mm |
| | | | b_u/b_o | -55,575/ | -2,925 mm |



| | Q_n | [...] | 51 | 34 | 18 | 1 | Q_a | Q_a | 1 | 18 | 34 | 51 | Q_n | [...] |
|-----------------------|-------|----------|----|----|----|----|-------|-------|----|----|----|----|-------|----------|
| F_α μ m | 8 | 16 | 9 | 9 | 11 | 10 | 7 | 8 | 11 | 9 | 11 | 13 | 8 | 16 |
| $f_{f\alpha}$ μ m | 8 | 12 | 4 | 5 | 6 | 6 | 6 | 7 | 6 | 6 | 3 | 5 | 8 | 12 |
| $f_{H\alpha}$ μ m | 8 | ± 10 | 8 | 6 | 9 | 7 | 8 | 8 | 9 | 9 | 10 | 10 | 8 | ± 10 |

| | | | | | | |
|-------------|---------------|-----------------|-----------------|---------------|-----------------|-----------------|
| \emptyset | F_α 10 | $f_{H\alpha}$ 8 | $f_{f\alpha}$ 5 | F_α 11 | $f_{H\alpha}$ 9 | $f_{f\alpha}$ 5 |
|-------------|---------------|-----------------|-----------------|---------------|-----------------|-----------------|



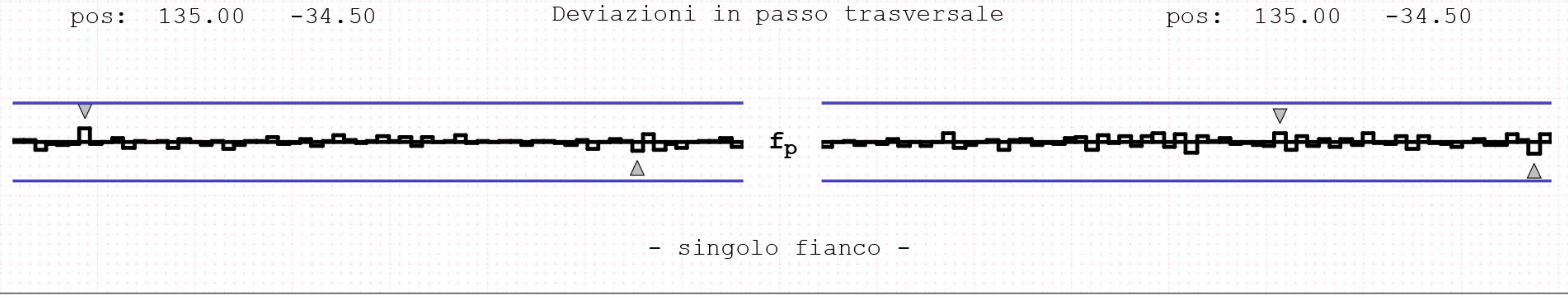
| | Q_n | [...] | 51 | 34 | 18 | 1 | Q_a | Q_a | 1 | 18 | 34 | 51 | Q_n | [...] |
|----------------------|-------|----------|----|----|----|----|-------|-------|----|----|----|----|-------|----------|
| F_β μ m | 8 | 25 | 9 | 4 | 4 | 9 | 5 | 5 | 6 | 5 | 6 | 10 | 8 | 25 |
| $f_{f\beta}$ μ m | 8 | 18 | 4 | 4 | 4 | 5 | 3 | 3 | 5 | 5 | 5 | 4 | 8 | 18 |
| $f_{H\beta}$ μ m | 8 | ± 20 | -9 | 1 | -1 | -6 | 6 | 6 | -2 | 1 | 3 | -8 | 8 | ± 20 |

| | | | | | | |
|-------------|-------------|-----------------|----------------|-------------|-----------------|----------------|
| \emptyset | F_β 7 | $f_{H\beta}$ -4 | $f_{f\beta}$ 4 | F_β 7 | $f_{H\beta}$ -2 | $f_{f\beta}$ 5 |
|-------------|-------------|-----------------|----------------|-------------|-----------------|----------------|

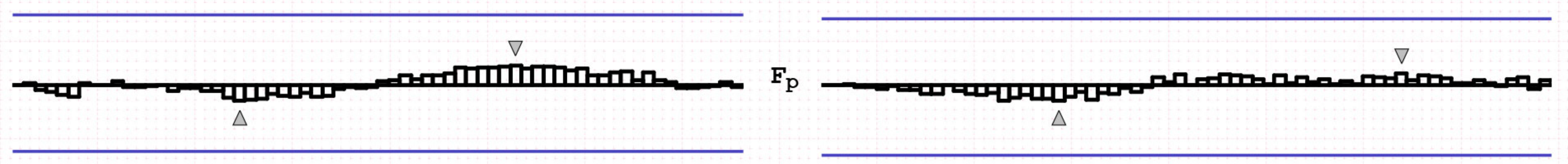


| | | | | | |
|------------------|-----------|-------------------|-----------|-------------|------------|
| 2 | | Operatore | | Committente | |
| Numero del pezzo | | Numero di disegno | | | |
| z | -66 | α_n | 20,000° | | |
| m_n | 2,000 mm | β | 0,000° | | |
| b | 58,500 mm | x | -0,726 | | |
| interno/vano | d_b | 124,039 mm | d_f/d_a | 139,300/ | 130,700 mm |
| | | | b_u/b_o | -55,575/ | -2,925 mm |

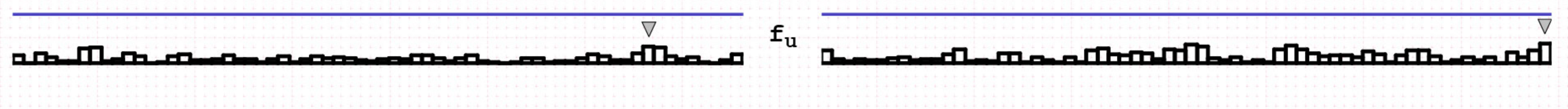
Passo sinistro destro



| | | | | | | | | | |
|-------|-------|-------|-------|---|-------|-------|-------|----|---|
| | Q_a | [...] | Q_n | | Q_a | [...] | Q_n | | |
| f_p | 6 | 6 | 16 | 8 | f_p | 5 | 5 | 16 | 8 |

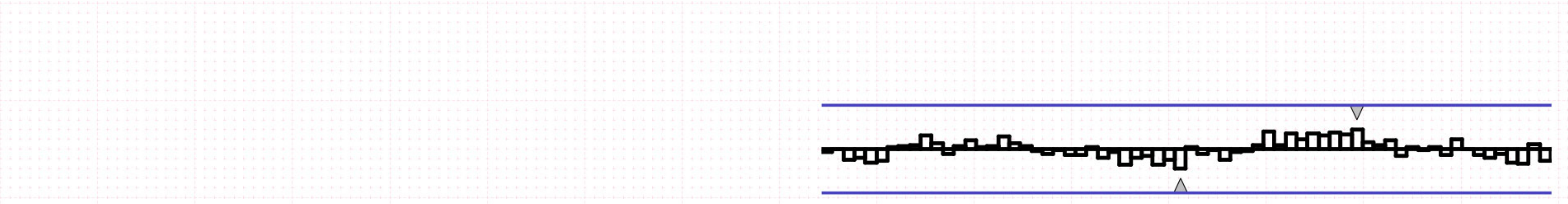


| | | | | | | | | | |
|-------|-------|-------|-------|---|-------|-------|-------|----|---|
| | Q_a | [...] | Q_n | | Q_a | [...] | Q_n | | |
| F_p | 14 | 4 | 56 | 8 | F_p | 11 | 4 | 56 | 8 |



| | | | | | | | | | |
|-------|-------|-------|-------|---|-------|-------|-------|----|---|
| | Q_a | [...] | Q_n | | Q_a | [...] | Q_n | | |
| f_u | 7 | 5 | 20 | 8 | f_u | 8 | 6 | 20 | 8 |

Runout



| | | | | | |
|-------|-------|-------|-------|-------------|-------|
| | Q_a | [...] | Q_n | \emptyset | |
| F_r | 16 | 6 | 36 | 8 | 3,368 |

| | | | | | |
|----------------------------|----------------|--|--------------------|-------------------------------------|---------------------|
| A_s [...] | | !AE_s [...] | | M_{rK} ∅ [...] | |
| | A _s | | !AE _s | | M _{rK} |
| | max | | -0,010 | | max |
| | min | | -0,004 0,000 | | min |
| | | | -0,016 -0,022 | | |
| S_s | | E_s | | M_{dK} ∅ [...] | |
| | S _s | | E _s | | M _{dK} |
| | max | | 4,188 4,199 | | max |
| | min | | 4,195 4,199 | | min |
| | | | 4,182 4,177 | | |
| W_k [...] | | Misurazione circonferenza [...] | | M_{dR} ∅ 4,000 [...] | |
| | W _k | | D _{a,max} | | M _{dR} |
| | max | | D _{a,min} | | 127,822 127,840 |
| | min | | D _{f,max} | | max 127,835 127,840 |
| | R _w | | D _{f,min} | | min 127,808 127,780 |